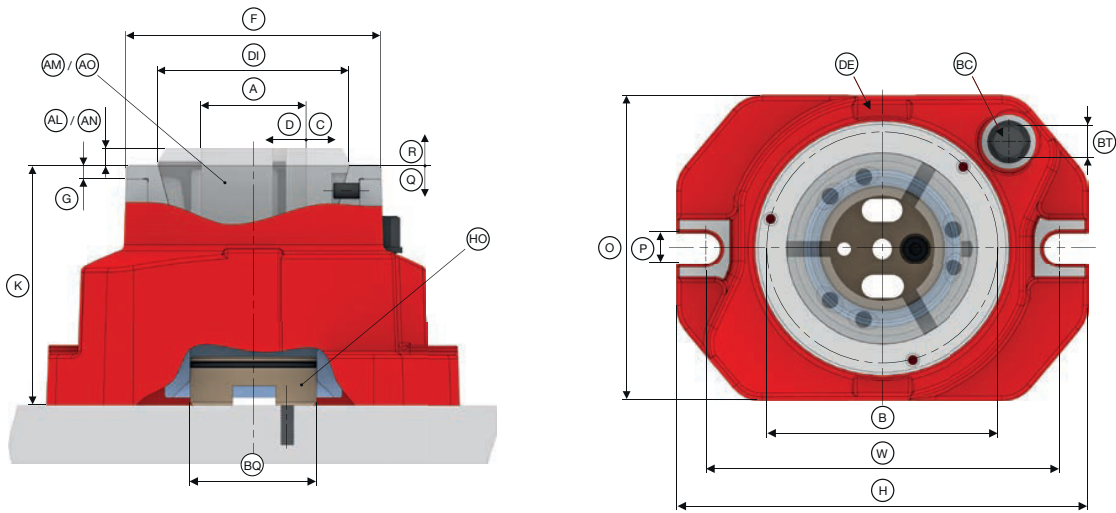




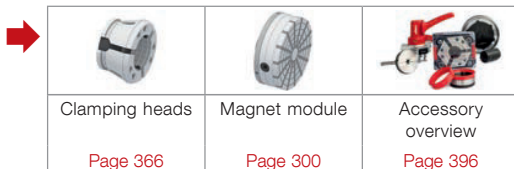
# STATIONARY CLAMPING DEVICES

## Manual stationary chuck MANOK

### Manual stationary chuck MANOK. Technical data and order overview



Size		42	52	65	80	100
<b>Clamping range [mm]</b>	A	3 – 42	3 – 52	3 – 65	4 – 80	15 – 100
Repeatability [mm]				0,010		
Max. radial clamping force [kN]		80	90	105	115	150
Max. axial drawtube force [pull / push] [kN]		35	40	45	50	65
Max. actuating torque [Nm]	BC	50	60	70	75	80
Bolt hole distance [mm]	W		184			236
Release stroke in Ø [mm]	C			0,6		2
Reserve stroke in Ø [mm]	D			1		1,5
Reserve stroke axial [mm]	Q			2		3
Release stroke axial [mm]	R		2,5			5
Location front end-stop	F		Ø 132 f7			Ø 178 f7
Centering length [mm]	G		7			11,5
Bolt hole circle end-stop	B		LK Ø 120 [3 x M6]			LK Ø 165 [3 x M6]
Ø Capacity [mm]	BQ	56		66	80,5	102
Length [mm]	H		214			264
Overall height [mm]	K		124			140
Width [mm]	O		159			210
Screw connection width [mm]	P		16			16,6
Clamping edge height [mm]	DE		81			93
Wrench size [SW]	BT			17		
Head Ø [mm]	DI		80	99,5	115	144,5
Clamping head serrated	AM	SK 42 BZI	SK 52 BZI	SK 65 BZI	SK 80 BZI	SK 100 BZ
Clamping head protrusion length serrated [mm]	AL	9	4	9	4	0
Clamping head smooth	AO	SK 42 BZIG	SK 52 BZIG	SK 65 BZIG	SK 80 BZIG	SK 100 BZG
Clamping head protrusion length smooth [mm]	AN		4			0
Workpiece end-stop	HO			available as accessory		
Weight [kg]		14,3	14,1	12,9	22,3	21,6
In stock		✓	✓	✓	✓	✓
Order no.		1201/0007	1201/0006	1201/0005	1201/0010	1201/0002



#### Scope of delivery

- Stationary chuck
- Actuation tool